

4 PIONS $\phi 5.98 \begin{smallmatrix} +0.004 \\ -0.012 \end{smallmatrix}$ q6

$\begin{smallmatrix} \oplus \phi 0.02 \\ \oplus \phi 0.02 \end{smallmatrix} \begin{smallmatrix} A \\ B \end{smallmatrix}$

C. P. $\phi 6 \begin{smallmatrix} +0.005 \\ -0.005 \end{smallmatrix}$ E8

$\begin{smallmatrix} \oplus \phi 0.04 \end{smallmatrix}$

PM $\phi 266 \pm 0.1$

$\begin{smallmatrix} \oplus \phi 0.02 \\ \oplus \phi 0.02 \end{smallmatrix} \begin{smallmatrix} B \\ B \end{smallmatrix}$

$\begin{smallmatrix} \parallel \phi 0.02 \\ \parallel \phi 0.02 \end{smallmatrix} \begin{smallmatrix} A \\ A \end{smallmatrix}$

$\phi 40 \begin{smallmatrix} +0.025 \\ 0 \end{smallmatrix}$ H7

$\begin{smallmatrix} \parallel \phi 0.02 \\ \parallel \phi 0.02 \end{smallmatrix} \begin{smallmatrix} A \\ B \end{smallmatrix}$

$\begin{smallmatrix} B \\ B \end{smallmatrix}$

MODIFICATIONS

MODIFIER REP. 1 ET REP. 2 - QUANTITES REP. 2 PASSE DE 5 A 4, REP. 3 PASSE DE 10 A 8, ET REP. 6 PASSE DE 10 A 8.

CEMA-THP

INDICE

B B

2

1

5

3

6

45° 18'

31° 4' 42"

117° 18'

242° 42'

REP	DESIGNATION	OBSERVATIONS
1	$\begin{smallmatrix} \oplus \phi 0.02 \\ \oplus \phi 0.02 \end{smallmatrix} \begin{smallmatrix} B \\ B \end{smallmatrix}$	
2	$\begin{smallmatrix} \oplus \phi 0.02 \\ \oplus \phi 0.02 \end{smallmatrix} \begin{smallmatrix} A \\ B \end{smallmatrix}$	
2	$\phi 5.98 \pm 0.005$	
1	$\begin{smallmatrix} \parallel \phi 0.02 \\ \parallel \phi 0.02 \end{smallmatrix} \begin{smallmatrix} A \\ A \end{smallmatrix}$	
1	$\begin{smallmatrix} \oplus \phi 0.02 \\ \oplus \phi 0.02 \end{smallmatrix} \begin{smallmatrix} A \\ A \end{smallmatrix}$	
1	$\phi 40 \pm 0.025$ H7	
COTES ET CRITERES REPERES:		
A TOLERANCE SUR "LE CERTIFICAT DE CONFORMITE"		

PL	REP	QTE	DESIGNATION	MATIERE	CBS
6	8		VIS CHC M5-12	STD	
5	4		VIS CHC M16-40	STD	
3	8		RONDELLE $\phi 5.5 \times \phi 12 \times \text{Ep. 1}$	LAITON	SANS DESSIN
2	2		PION	35NCD16	R. 1400-1600 MPa
2	1		SUPPORT	25CD4	R. 900-1050 MPa
DESIGNATION OUTILLAGE					
MONTAGE DE PERCAGE					
TOUT AIRE					
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